



G.Pullaiah College of Engineering and Technology

(Autonomous)

(Approved by AICTE, New Delhi | NAAC Accreditation with 'A' Grade |

Accredited by NBA (CSE, ECE & EEE) | Affiliated to JNTUA)

Nandikotkur Road, Venkayapalli (V), Kurnool - 518452, Andhra Pradesh

DATE: 06-10-2022

To

The Principal,
GPCET,
Kurnool.

Sir,

Sub: Approval of ADD-ON course for II ME, III ME & IV ME Students-Regd

The department of ME requests you to accept the proposal for conducting ADD-ON Course on "Introduction To Mechanical Micro Machining." for the odd semester of II, III & IV year ME students scheduled for the duration of 42 hours. Kindly accept the proposal.

Thanking you sir,

Yours Sincerely

HOD-ME

PRINCIPAL

G.Pullaiah College of Engg & Tech.
Nandikotkur Road, VENKAYAPALLI
KURNOOL-518 452 (A.P)



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Department Circular –ADD-ON Course

DATE: 07-10-2022

The II year, III year & IV year-I semester ME Students are informed to enroll their names for ADD-ON Course on “**Introduction To Mechanical Micro Machining**” with their respective class-in-charges on or before 10-10-2022. The course commences from 12th January and the duration of the course is for 42 hours. The course is conducted from 4 pm to 5 pm regularly.

Bus facility is made available soon after the class work.

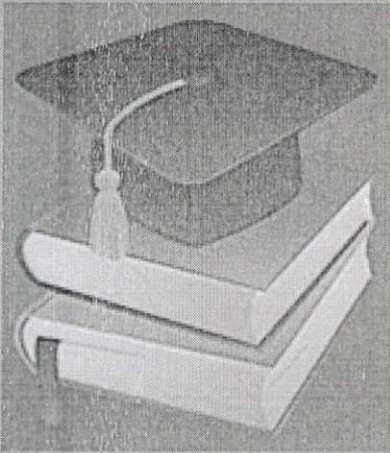
HOD-ME



**G. PULLAIAH COLLEGE OF
ENGINEERING AND TECHNOLOGY
(AUTONOMOUS)**

Department Of Mechanical Engineering

ADD ON COURSE



**Topic : Introduction To Mechanical Micro
Machining**

Target audience : II and III Year Students

Total Courses Duration : 42 hrs

**Selection Procedure : Registration on First
come First serve basis**



Date of commencement of the course : 12 Oct , 2022.

End of Course : 27 Jan, 2023.

Exam Date: 28 Jan,2023.

R. V. S.

**SYLLABUS FOR ADD-ON COURSE ON INTRODUCTION TO MECHANICAL
MICRO MACHINING**

DAY	TOPICS
1	Experimental observations and theoretical prediction of constituents of an atom
2	Scaling law
3	Mechanical micro machining (process, mechanism)
4	Burr formation, surface roughness, built up edge
5	Cutting fluid, run out, grain size
6	Micro machine structure - I
7	Micro machine structure - II
8	Fabrication of micro cutting tools
9	Miniature machine tools
10	Diamond Turning (process, types, mechanism, applications)
11	Metrology for micro machining
12	Sensor integration for process monitoring

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G PULLAIAH COLLEGE OF ENGINEERING & TECHNOLOG
DEPARTMENT OF MECHANICAL ENGINEERING
ADDON COURSE SCHEDULE

Date: 28/01/2023

III& IV YEAR – I Semester		
Course	Faculty	Duration
Experimental observations and theoretical prediction of constituents	Dr.K.Mallikarjuna	3 hours
Scaling law	Dr.K.Mallikarjuna	3 hours
Mechanical micro machining (process, mechanism)	Dr.K.Mallikarjuna	3 hours
Burr formation, surface roughness, built up edge	Dr.K.Mallikarjuna	2 hours
Cutting fluid, run out, grain size	Dr.K.Mallikarjuna	2 hours
Micro machine structure - I	Dr.K.Mallikarjuna	2 hours
Micro machine structure - II	K.Chinna Veeresh	3 hours
Fabrication of micro cutting tools	K.Chinna Veeresh	3 hours
Miniature machine tools	K.Chinna Veeresh	3 hours
Diamond Turning (process, types, mechanism, applications)	K.Chinna Veeresh	2 hours
Metrology for micro machining	K.Chinna Veeresh	2 hours
Sensor integration for process monitoring	K.Chinna Veeresh	2 hours

Ramesh



G PULLAIAH COLLEGE OF ENGINEERING & TECHNOLOGY: KURNOOL (Autonomous)

Department of Mechanical Engineering

The following is the list of the students who have attended Add on Course on “Introduction To Mechanical Micro Machining”

S.No	ROLL NO	Name of the Candidate
1	19AT1A0301	SYED ABBAS
2	19AT1A0302	K. ABHI RAM MANIKANTA YADHAV
3	19AT1A0303	SHAIK AFROZ BASHA
4	19AT1A0304	MOHAMMAD ARAFATHULLA
5	19AT1A0305	AMARAVATHI BEESANNA
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16	20AT1A0318	M KUMAR

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46	20AT1A0353	M JAYA TEJA

Ramesh



G. PULLAIAH COLLEGE OF ENGINEERING & TECHNOLOGY (AUTONOMOUS)

II, III & IV B. Tech I SEM Objective Paper – Assessment

Branch: MECHANICAL ENGINEERING

Sub: Introduction to Mechanical Micro Machining

Date: 28/01/2023

Time: 30 min

Max.Marks:25

Roll No:

Invigilator signature:

I. MULTIPLE CHOICE QUESTIONS

1. What is the primary goal of mechanical micro machining? []
a) Mass production of large parts b) Manufacturing components with micro-scale features
c) Producing complex 3D printed objects d) Assembling electronic circuits
2. Which of the following machining processes is commonly used in mechanical micro machining? []
a) Injection molding b) Turning c) Welding d) Sand casting
3. What is the typical range of feature sizes in mechanical micro machining? []
a) Millimeters to centimetres b) Micrometers to millimetres c) Centimeters to meters
d) Nanometers to micrometers
4. Which of the following materials is commonly machined using mechanical micro machining techniques? []
a) Wood b) Glass c) Plastics d) Concrete
5. What is the primary advantage of mechanical micro machining over traditional machining methods? []
a) Lower cost b) Faster production time c) Higher precision and accuracy
d) Reduced environmental impact
6. Which machining process is used to remove material by rotating a cutting tool against a workpiece? []
a) Milling b) Drilling c) Grinding d) EDM (Electrical Discharge Machining)
7. What is the purpose of a CNC (Computer Numerical Control) system in mechanical micro machining? []
a) To design 3D models b) To control machining operations with high precision
c) To assemble electronic components d) To measure surface roughness
8. Which of the following is a common tool material used in mechanical micro machining? []
a) Rubber b) Plastic c) Carbide d) Paper

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9. Which machining process involves removing material by applying electrical discharges between a tool and a workpiece? []
a) Milling b) Turning c) EDM (Electrical Discharge Machining) d) Grinding
10. What is the primary advantage of micro milling over traditional milling? []
a) Lower cost b) Faster production time c) Higher precision and accuracy
d) Reduced tool wear
11. Which machining process is used to create holes in a workpiece? []
a) Milling b) Turning c) Drilling d) Grinding
12. What is the primary disadvantage of mechanical micro machining? []
a) Limited material compatibility b) Low precision and accuracy
c) Slow production speed d) High environmental impact
13. Which of the following factors affects the surface finish in mechanical micro machining? []
a) Cutting speed b) Feed rate c) Tool material d) All of the above
14. Which machining process involves rotating a workpiece against a fixed cutting tool? []
a) Milling b) Turning c) Drilling d) Grinding
15. What is the primary advantage of ultrasonic machining in micro machining? []
a) Higher material removal rates b) Reduced tool wear c) Lower cost
d) Enhanced surface finish
16. Which machining process is used to remove material by abrading the surface of a workpiece? []
a) Milling b) Turning c) Grinding d) Drilling
17. What is the primary advantage of laser machining in micro machining? []
a) Lower cost b) Reduced environmental impact
c) Non-contact process d) Enhanced material compatibility
18. Which of the following factors affects the machining forces in micro machining? []
a) Cutting tool material b) Workpiece material c) Feed rate d) All of the above
19. What is the primary challenge of micro turning compared to traditional turning? []

Answer

- a) Higher precision b) Increased tool wear
c) Limited material compatibility d) Slower production speed
20. Which machining process involves removing material by impacting it with abrasive particles? []
- a) Milling b) Turning c) Grinding d) Drilling
21. What is the primary advantage of waterjet machining in micro machining? []
- a) Non-contact process b) Higher material removal rates
c) Lower cost d) Enhanced surface finish
22. Which machining process is used to remove excess material from a workpiece using a rotating cutting tool? []
- a) Milling b) Turning c) Drilling d) Grinding
23. What is the primary advantage of chemical machining in micro machining? []
- a) Lower cost b) Higher precision c) Non-contact process d) Faster production time
24. Which of the following is NOT a common application of mechanical micro machining? []
- a) Microelectronics b) Medical devices c) Automotive parts d) Household appliances
25. What is the primary benefit of micro machining in the manufacturing industry? []
- a) Lower production costs b) Increased environmental impact
c) Enhanced part complexity d) Reduced precision and accuracy

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Department of Mechanical Engineering
Evaluation sheet on Add-on Course on “Introduction To Mechanical Micro Machining”

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